



CATALOG OF REPLACEMENT PARTS



MODEL P660 MIXER

(INCLUDES MOTOR PARTS)

MANUAL BOWL LIFT

ML-134198 (2 Speed)

ML-134152 (2 Speed)

ML-104386 (2 Speed)

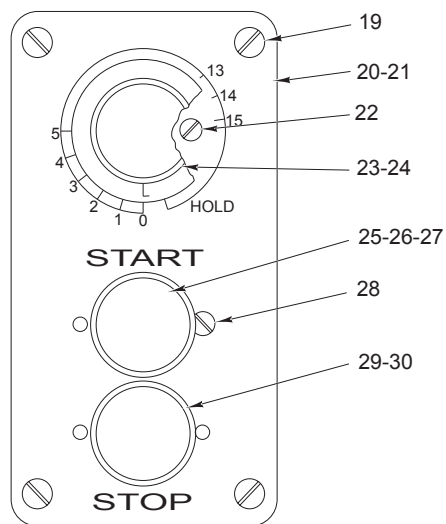
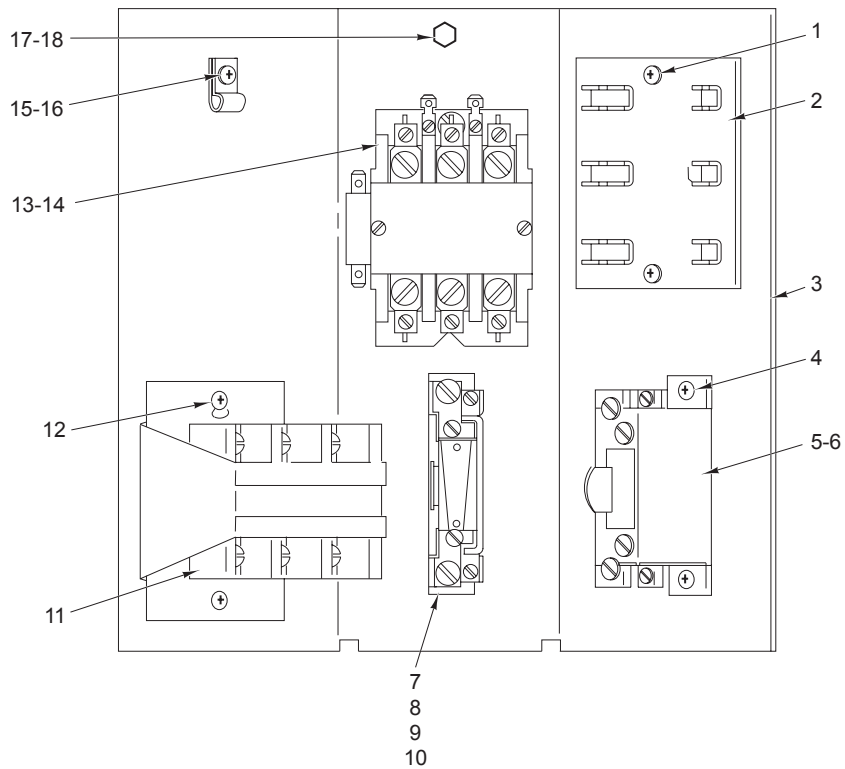
ML-134200 (1 Speed) (SBA)

ML-134154 (1 Speed) (SBA)

ML-104388 (1 Speed) (SBA)

Table of Contents

5	ELECTRICAL UNIT
7	BASE AND PEDESTAL UNIT
9	SHIFTING UNIT
11	MOTOR
13	MOTOR PARTS (3 PHASE)
15	MOTOR PARTS (1 PHASE)
17	TRANSMISSION CASE UNIT
18	BOWL SUPPORT AND LIFT UNIT
20	TRANSMISSION UNIT (2 SPEED) (PREVIOUS CONSTRUCTION)
22	TRANSMISSION UNIT (2 SPEED) (CURRENT CONSTRUCTION)
24	TRANSMISSION UNIT (1 SPEED) (SBA)
27	PLANETARY UNIT
29	#12 ATTACHMENT HUB UNIT
31	BOWL GUARD UNIT (PREVIOUS CONSTRUCTION)
33	BOWL GUARD UNIT (CURRENT CONSTRUCTION)
35	BOWLS AND EQUIPMENT
36	AGITATORS



PL-57418

ELECTRICAL UNIT

ELECTRICAL UNIT

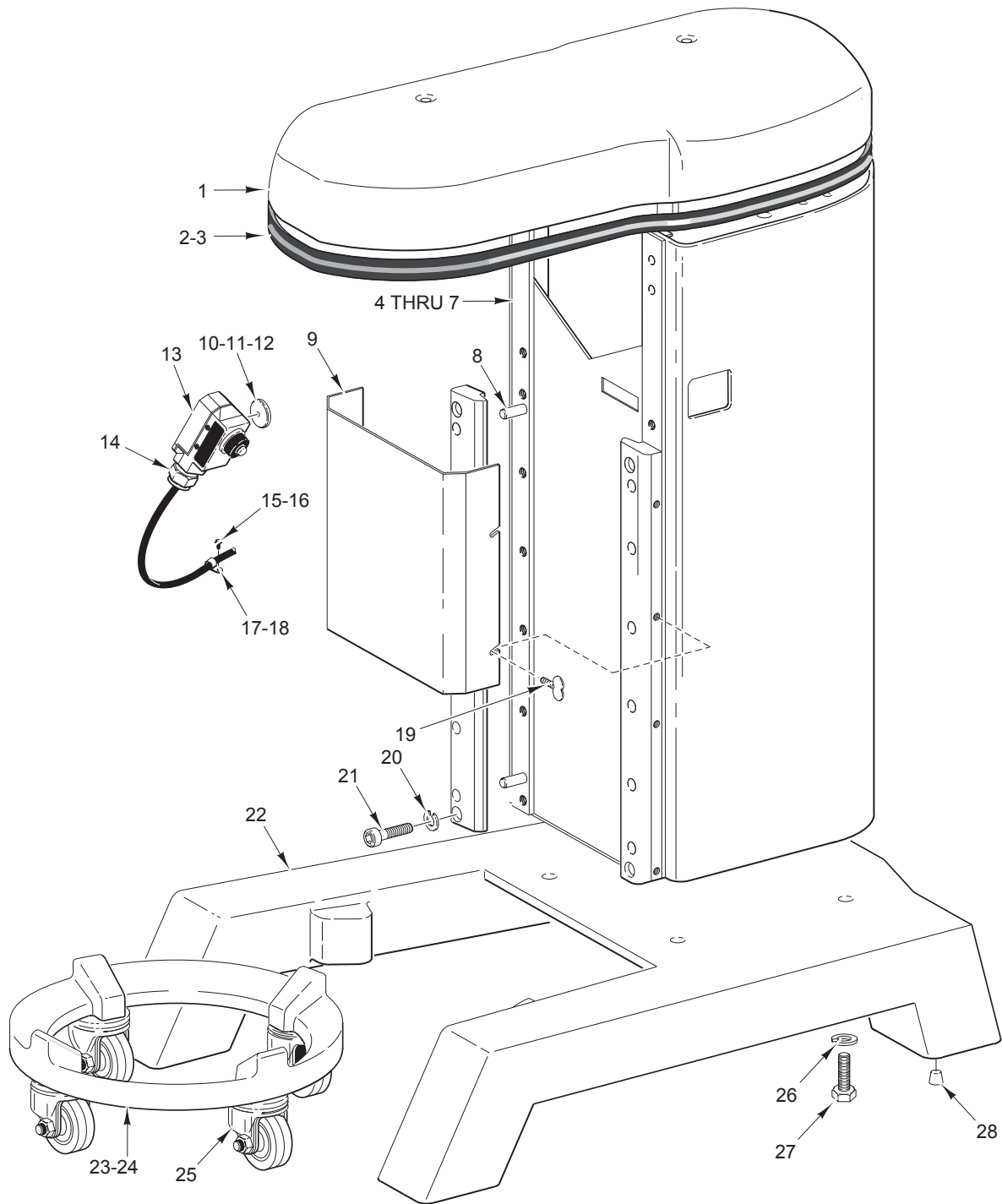
ILLUS.	PART NO.	NAME OF PART	AMT.
PL-57418			
1	SD-015-20	Self-Tapping Screw 10-32 x $\frac{3}{8}$ Phil. Pan Hd., Type TT	2
2	00-121014	Board – Terminal (3 Ph.)	1
3	00-121823	Panel – Control	1
4	SD-015-20	Self-Tapping Screw 10-32 x $\frac{3}{8}$ Phil. Pan Hd., Type TT	4
5	00-088196-005-1	Relay – Thermal Overload (3 Ph.)	1
6	*	Heater Element (3 Ph.)	AR
7	00-088196-006-1	Relay – Thermal Overload (1 Ph.)	1
8	*	Heater Element (1 Ph.)	AR
9	SC-008-09	Mach. Screw 10-24 x $\frac{3}{8}$ Slotted Rd. Hd.	2
10	WL-014-07	Lockwasher #10 External Shakeproof (SST)	2
11	00-087713-101-1	Contactory Assy. (208-240/60/3)	1
12	SD-015-20	Self-Tapping Screw 10-32 x $\frac{3}{8}$ Phil. Pan Hd., Type TT	2
13	00-087713-103-1	Contactory Assy. (208-240/60/1)	1
14	SD-038-32	Self-Tapping Screw 10-32 x $\frac{1}{2}$ Phil. Pan Hd., Type TT	2
15	00-078752-00010	Clamp – Cable (1 Ph.)	3
16	SD-015-20	Self-Tapping Screw 10-32 x $\frac{3}{8}$ Phil. Pan Hd., Type TT	3
17	SC-036-14	Cap Screw $\frac{1}{4}$ -20 x $\frac{1}{2}$ Hex Hd.	1
18	WL-003-38	Lockwasher $\frac{1}{4}$ Medium	1
19	00-123131	Screw – Serrated 8-32 x $\frac{3}{8}$	4
20	00-291729	Plate – Switch	1
21	00-437324	Gasket	1
22	SC-013-07	Mach. Screw 5-40 x $\frac{1}{4}$ Slotted Flat Hd.	2
23	00-291748	Knob – Timer	1
24	00-294650-004-2	Timer Assy. (208-240 V., 60 Hz.)	1
25	00-087711-183-4	Switch – Push Button (N.O.) (Start)	1
26	00-291750	Insulator – Switch	1
27	00-102467-00001	Cap – Push Button (Start) (Black)	1
28	SC-013-12	Mach. Screw 6-32 x $\frac{1}{4}$ Slotted Flat Hd.	4
29	00-087711-183-2	Switch – Push Button (N.C.) (Stop)	1
30	00-102467-00002	Cap – Push Button (Stop) (Red)	1
**	00-439102-00001	Timer Upgrade Kit (120 VAC)	1
**	00-439102-00002	Timer Upgrade Kit (240 VAC)	1
***	TL-084919	Anti-Electrostatic Damage Kit	1

*Give Elec. Spec., Mach. Model, & Motor Type.

**An upgrade kit to add the electronic timer is available for installation on P660 mixers built since 1984, including the following ML numbers.

ML-33373	ML-33377	ML-33381	ML-33631	ML-33635	ML-38440	ML-33397	ML-33640
ML-33374	ML-33378	ML-33382	ML-33632	ML-33636	ML-33395	ML-33398	ML-33641
ML-33375	ML-33379	ML-33383	ML-33633	ML-33637	ML-33396	ML-33639	ML-33642
ML-33376	ML-33380		ML-33364	ML-33638			

***Use with Timer Upgrade Kit.



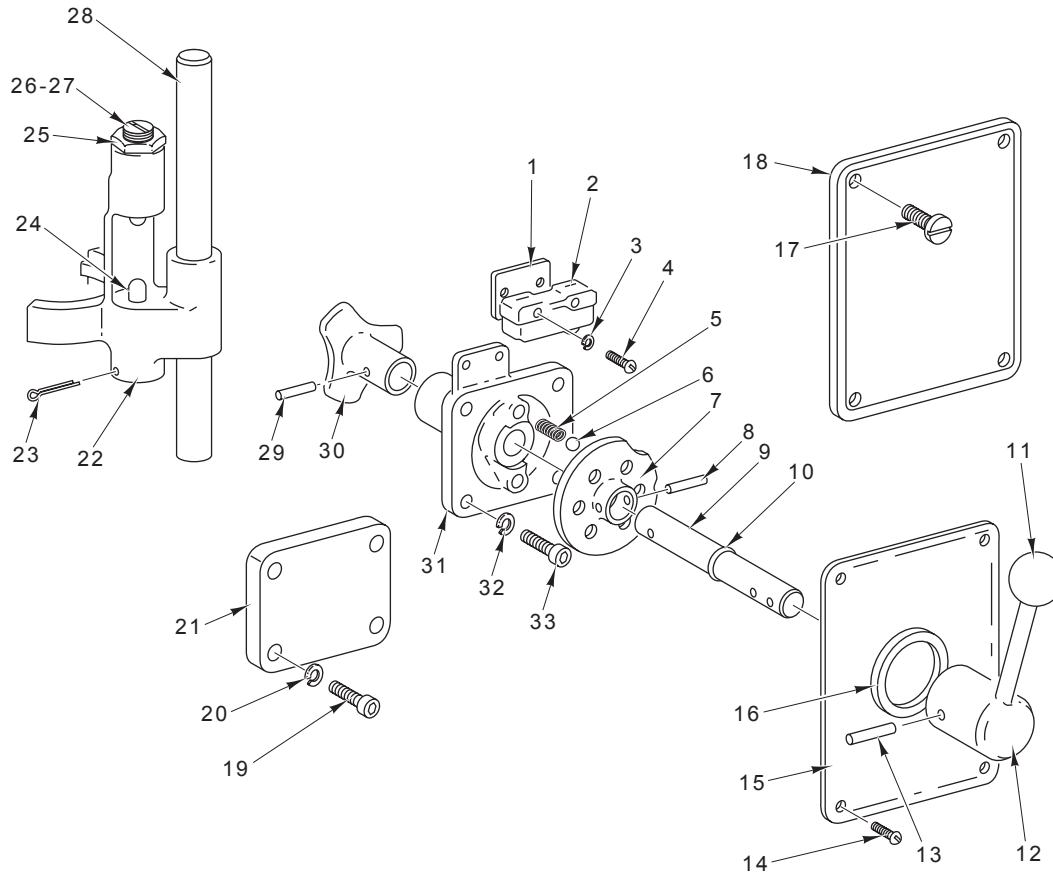
PL-57416

BASE AND PEDESTAL UNIT

BASE AND PEDESTAL UNIT

ILLUS.	PART NO.	NAME OF PART	AMT.
PL-57416			
1	00-478571-00004	Top Cover Assy. (Incls. Items 2 & 3)	1
2	00-123687-00002	Gasket (39 ³ / ₄ In.)	1
3	00-123687-00003	Gasket (42 In.)	1
4	00-121821-00005	Pedestal Assy.	1
5	00-118544-00001	Lug – Solderless	1
6	SD-008-25	Self-Tapping Screw 10-16 x 1 ¹ / ₂ Slotted Pan Hd., Type B	1
7	WL-010-06	Lockwasher #10 External Shakeproof	1
8	00-011800-00143	Dowel	2
9	00-438099	Apron – Pedestal	1
10	00-437441	Spacer – Mounting	2
11	SC-091-31	Mach. Screw 6-32 x 1 ¹ / ₂ Slotted Flat Hd.	2
12	WL-014-03	Lockwasher #6 External (SST)	2
13	00-087711-060-1	Switch – Interlock	1
14	FE-022-84	Connector – Strain Relief	1
15	00-123109	Screw 6-32 x ³ / ₈ Serrated Hd.	1
16	WS-023-15	Washer	1
17	00-078752-00012	Clamp – Cable 1/4 P	1
18	00-113703	Cable Tie	2
19	00-070641-00009	Thumb Screw	4
20	WL-004-06	Lockwasher ³ / ₈ Light	12
21	SC-092-62	Cap Screw ³ / ₈ -16 x 1 ¹ / ₂ Soc. Fil. Hd.	12
22	00-110222-00002	Base Assy. (Painted)	1
23	00-315011	Bowl Truck Assy. (Incls. Item 25) (Painted) (Packaged)	1
24	00-315013	Bowl Truck Assy. (Incls. Item 25) (Deluxe) (Packaged)	1
25	00-087669-00001	Caster – Bowl Truck	4
26	WL-004-11	Lockwasher 1/2 Medium	4
27	SC-062-83	Cap Screw 1/2-13 x 1 ¹ / ₂ Hex Hd.	4
*28	-	Plug – Base	4
	00-315003	Adapter – Bowl Truck (60 to 40 & 30 Qt.) (Packaged)	1
	00-477596	Feet Kit (SST)	1

* No Replacement Part Available.

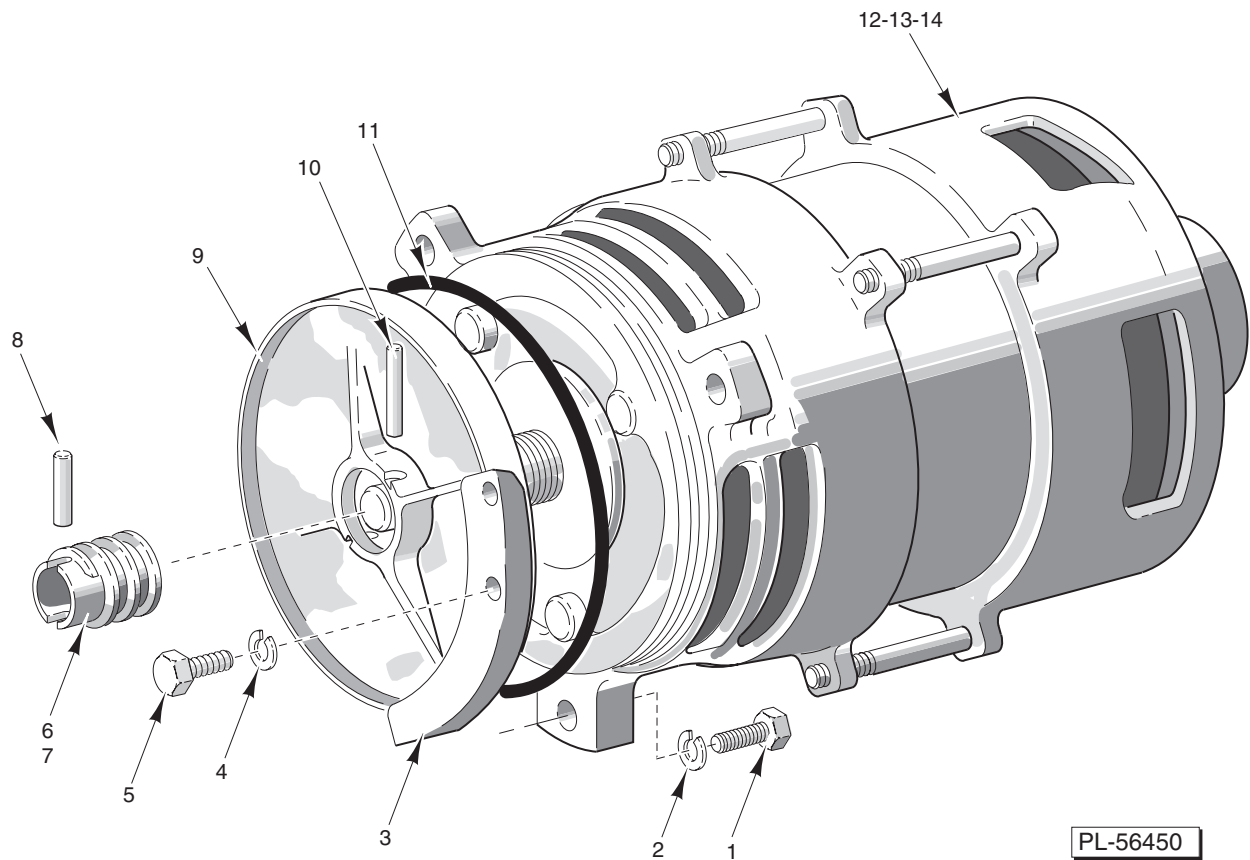


PL-57419

SHIFTING UNIT

SHIFTING UNIT

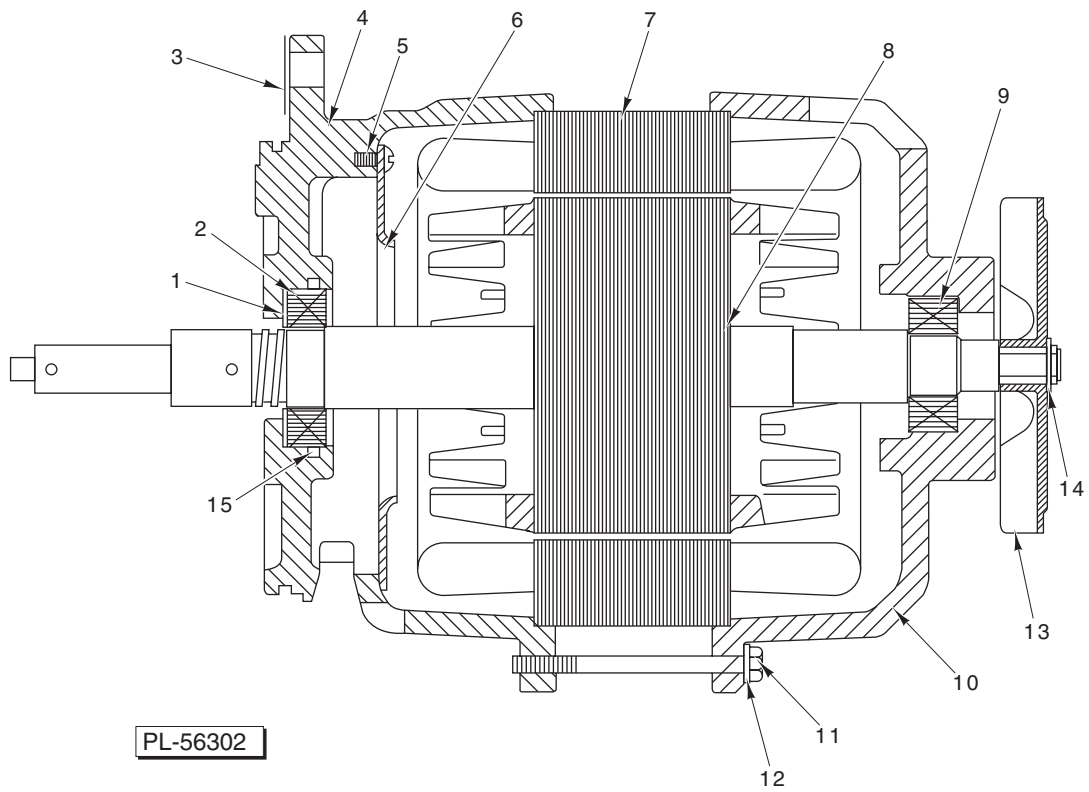
ILLUS. PL-57419	PART NO.	NAME OF PART	AMT.
1	00-060679	Insulator	1
2	00-087711-071-1	Switch – Interlock	1
3	WL-003-07	Lockwasher #6 Light	2
4	SC-009-45	Mach. Screw 6-32 x 1 Slotted Rd. Hd.	2
5	00-007009	Spring – Detent (6 lb)	2
6	BA-002-18	Ball $\frac{3}{8}$ Dia.	2
7	00-875485	Cam – Plate Detent	1
8	RP-002-10	Roll Pin $\frac{3}{16}$ Dia. x 1 Lg.	1
9	00-060400	Shaft – Gear Shift	1
10	00-067500-00006	O-Ring	1
11	00-060468	Knob – Gear Shift	1
12	00-060469	Handle & Hub Assy.	1
13	RP-002-03	Roll Pin $\frac{3}{16}$ Dia. x $1\frac{1}{4}$ Lg.	1
14	00-123131	Screw – Serrated 8-32 x $\frac{3}{8}$	4
15	00-292203	Plate – Shift Selector	1
16	00-060395	Grommet – Gear Shift	1
17	00-123131	Screw – Serrated 8-32 x $\frac{3}{8}$	4
18	00-437326	Plate – Shift Selector (ML-104388) (SBA)	1
19	SC-040-16	Cap Screw $\frac{5}{16}$ -18 x 1 Soc. Fil. Hd.	4
20	WL-003-44	Lockwasher $\frac{5}{16}$ Medium	4
21	00-437506	Cover – Shifter Opening (ML-104388) (SBA)	1
22	00-024228	Yoke – Lower Shifting	1
23	PC-003-24	Cotter Pin $\frac{1}{16}$ Dia. x $1\frac{1}{2}$ Lg.	1
24	00-024230	Plunger – Shifting Yoke	2
25	00-024232	Nut – Plunger Screw	1
26	00-024233	Spring – Shifting Plunger	2
27	00-060723	Screw – Shifting Plunger	2
28	00-024227	Shaft – Shifter	1
29	RP-002-05	Roll Pin $\frac{1}{4}$ Dia. x $\frac{7}{8}$ Lg.	1
30	00-292202	Gear Shift Cam Assy.	1
31	00-060359	Bracket – Gear Shift	1
32	WL-003-44	Lockwasher $\frac{5}{16}$ Medium	4
33	SC-040-16	Cap Screw $\frac{5}{16}$ -18 x 1 Soc. Fil Hd.	4



MOTOR

MOTOR

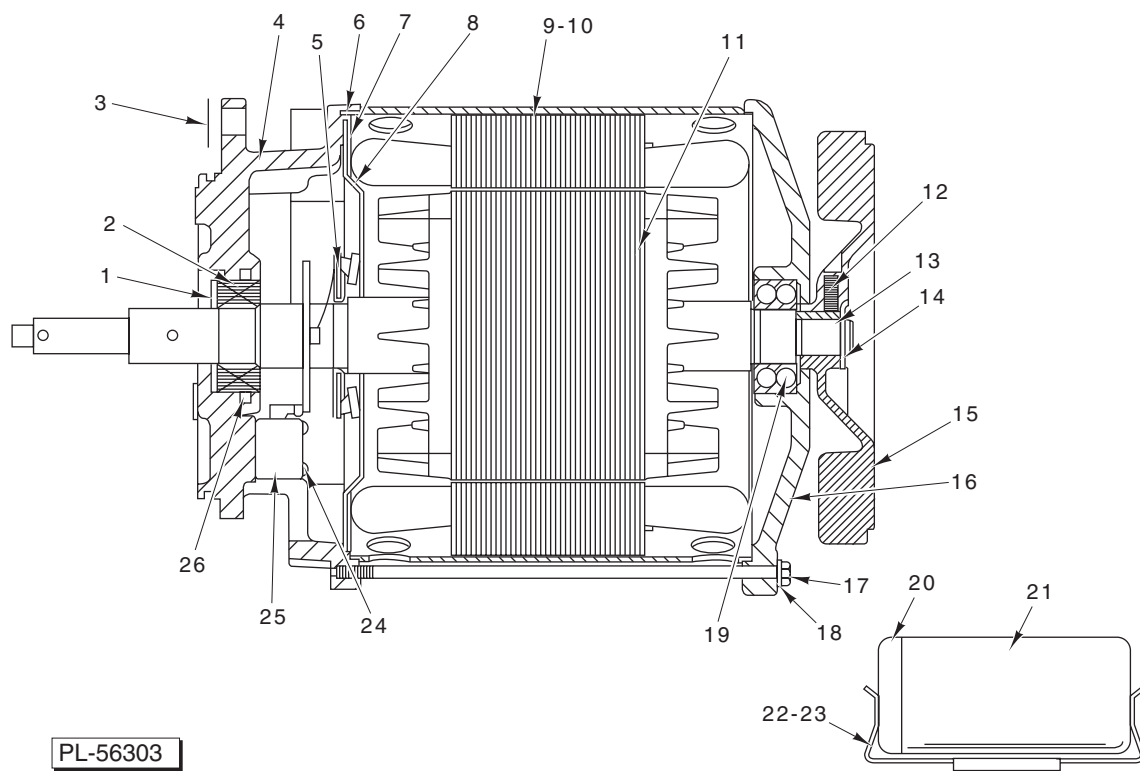
ILLUS.	PART NO.	NAME OF PART	AMT.
PL-56450			
1	SC-062-88	Cap Screw $\frac{1}{2}$ -13 x $1\frac{1}{4}$ Hex Hd.	3
2	WL-004-11	Lockwasher $\frac{1}{2}$ Light	3
3	00-024610	Guide – Oil Flinger	1
4	WL-003-43	Lockwasher $\frac{5}{16}$ Light	2
5	SC-036-28	Cap Screw $\frac{5}{16}$ -18 x $1\frac{1}{4}$ Hex Hd.	2
6	00-292279	Worm – Drive (3T) (2 Speed)	1
7	00-437525	Worm – Drive (1 Speed) (SBA)	1
8	RP-002-06	Roll Pin $\frac{1}{4}$ Dia. x 1 Lg.	1
9	00-291457-00002	Flinger – Oil	1
10	RP-002-28	Roll Pin $\frac{3}{16}$ Dia. x $\frac{3}{4}$ Lg.	1
11	00-067500-00024	O-Ring	1
12	ML-33928-DU	Motor (208-240-480/60/3)	1
13	ML-40537-BH	Motor (208/60/1)	1
14	ML-40537-BY	Motor (240/60/1)	1



MOTOR PARTS (3 PHASE)

MOTOR PARTS (3 PHASE)

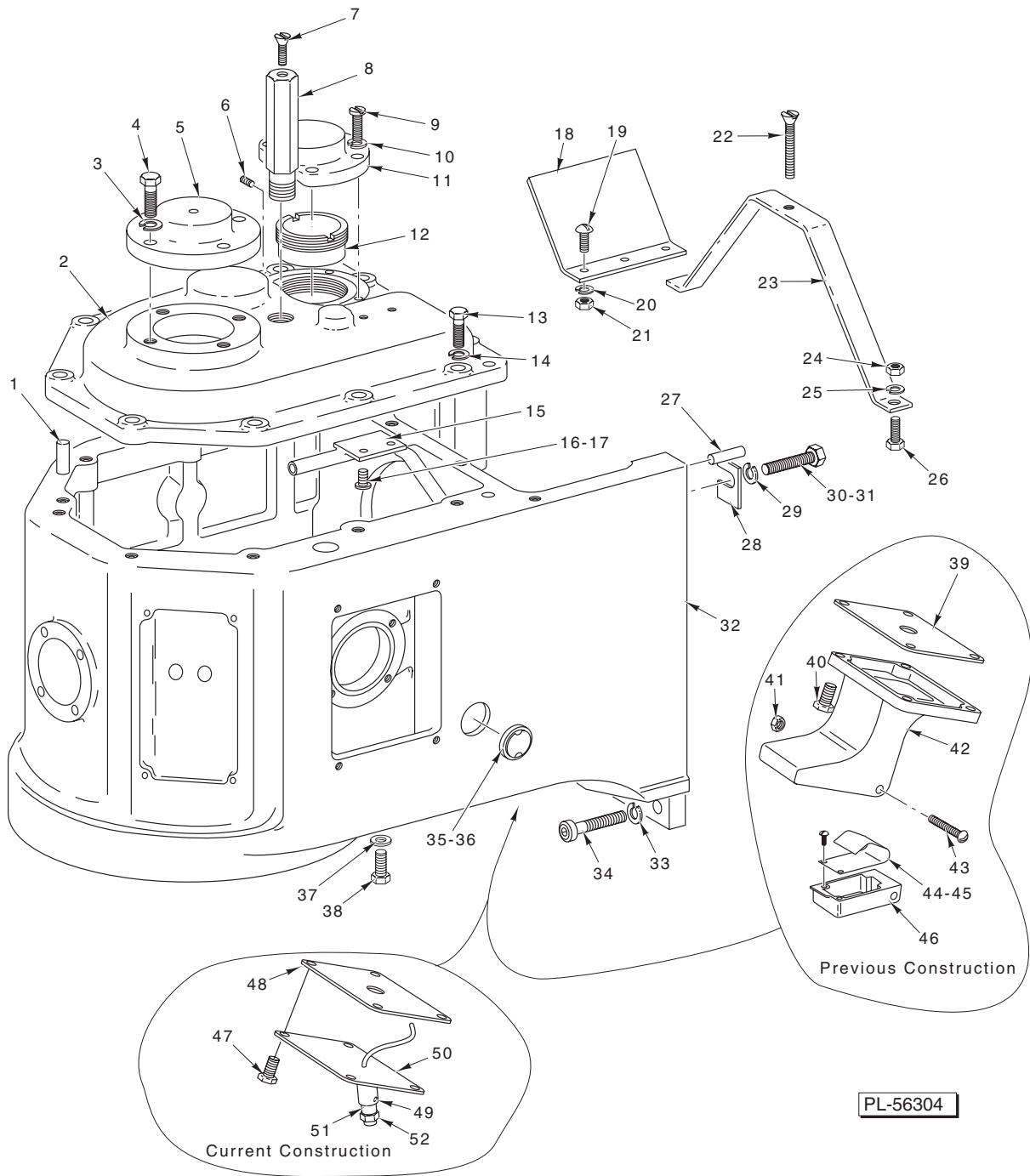
ILLUS.	PART NO.	NAME OF PART	AMT.
PL-56302			
1	SL-003-10	Loading Spring – N.D. #62	1
2	BB-017-26	Ball Bearing – NSK #6206	1
3	00-275152	Shim	AR
4	00-247697-00002	Bracket – Bearing (Gear End)	1
5	SC-009-79	Mach. Screw 6-32 x $\frac{5}{16}$ Slotted Rd. Hd.	3
6	00-120864	Baffle – Air	1
7	00-065478-180-1	Stator Assy. (208-240-480/60/3)	1
8	00-015747-00309	Rotor Assy. (3 Ph.)	1
9	BB-016-23	Ball Bearing – Fafnir #W205PP	1
10	00-119537-00004	Bracket – Bearing	1
11	SC-111-02	Cap Screw $\frac{1}{4}$ -20 x $4\frac{1}{2}$ Hex Hd.	4
12	WL-003-38	Lockwasher $\frac{1}{4}$ Medium	4
13	00-292466-00001	Fan – Ventilating	1
14	RR-004-17	Retaining Ring	1
15	OR-001-02	O-Ring (Quad)	1



MOTOR PARTS (1 PHASE)

MOTOR PARTS (1 PHASE)

ILLUS.	PART NO.	NAME OF PART	AMT.
PL-56303			
1	SL-003-10	Loading Spring – N.D. #62	1
2	BB-017-34	Ball Bearing – Fafnir #W206PP	1
3	00-275152	Shim	AR
4	00-274965	Bracket – Bearing (Gear End)	1
5	00-117549-00001	Actuator Switch	1
6	RP-002-42	Roll Pin $\frac{3}{32}$ Dia. x $\frac{3}{8}$ Lg.	1
7	SC-018-13	Mach. Screw 8-32 x $\frac{1}{4}$ Slotted Pan Hd.	4
8	00-089203-00001	Shroud – Fan	1
9	00-065477-161-1	Stator Assy. (208/60/1)	1
10	00-065477-161-2	Stator Assy. (240/60/1)	1
11	00-022275-00273	Rotor Assy.	1
12	SC-047-12	Set Screw $\frac{1}{4}$ -20 x $\frac{3}{8}$ Hex Hdls., Cup Pt.	2
13	00-109070-00002	Key	1
14	RR-004-06	Retaining Ring	1
15	00-275183	Fan – Ventilating	1
16	00-294879-00002	Bracket – Bearing (Fan End)	1
17	00-080977-00007	Bolt – Hex Hd.	4
18	WL-003-38	Lockwasher $\frac{1}{4}$ Medium	4
19	BB-021-15	Ball Bearing – NSK #3206	1
20	00-070486-00004	End Cap	2
21	00-070487-00017	Capacitor	2
22	00-066621-00002	Bracket	2
23	SD-024-16	Self-Tapping Screw 10-24 x $\frac{1}{2}$ Phil. Flat Hd., TypeTT	4
24	SC-009-85	Mach. Screw 6-32 x $1\frac{1}{4}$ Slotted Rd. Hd.	2
25	00-117548	Switch – Starting (Stationary Part) (1 Ph.)	1
26	OR-001-02	O-Ring (Quad)	1



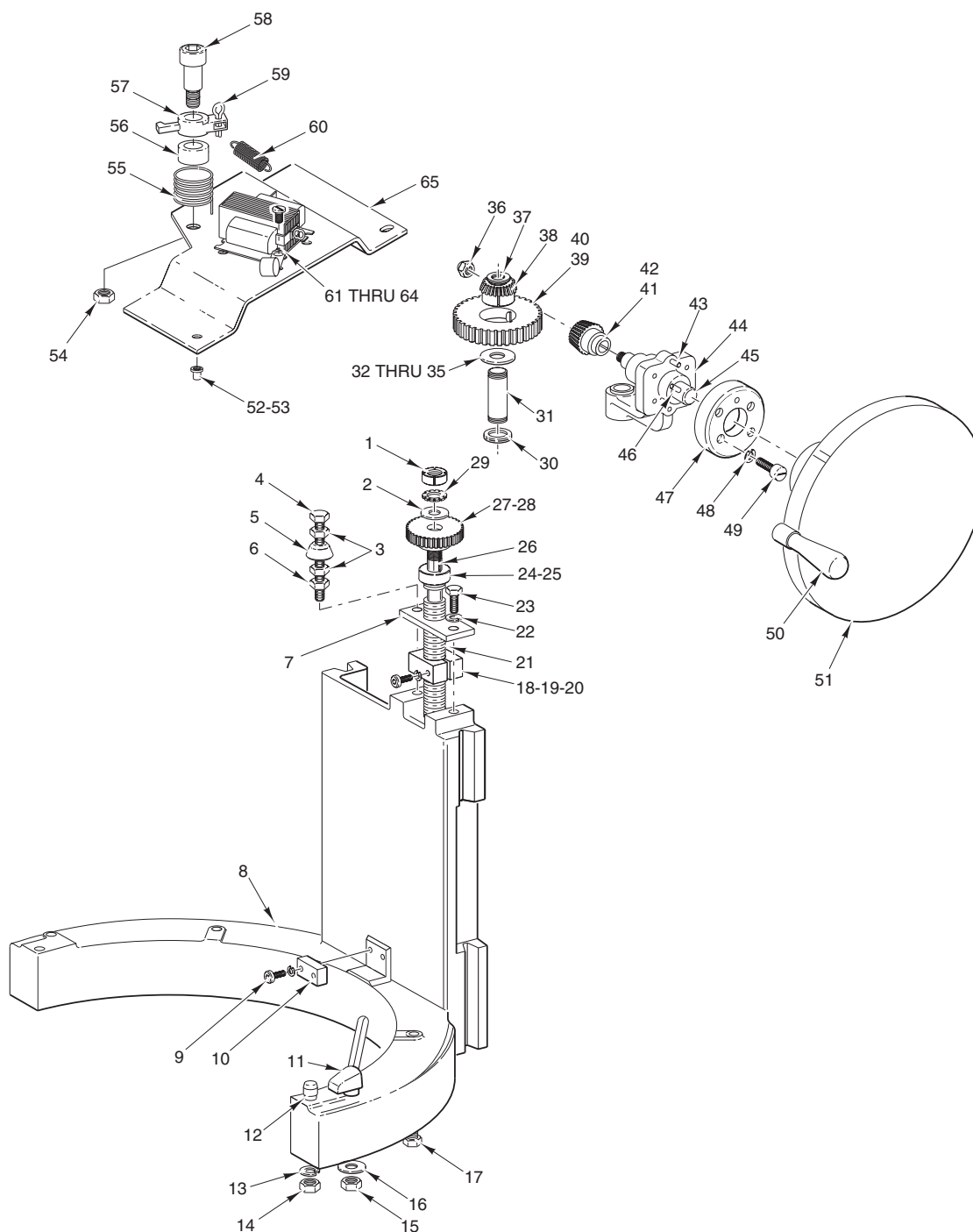
PL-56304

TRANSMISSION CASE UNIT

TRANSMISSION CASE UNIT

ILLUS. PL-56304	PART NO.	NAME OF PART	AMT.
1	00-011800-00224	Dowel	2
2	00-024203-00002	Cover – Transmission Case	1
3	WL-003-44	Lockwasher $\frac{5}{16}$ Medium	4
4	SC-036-28	Cap Screw $\frac{5}{16}$ -18 x $1\frac{1}{4}$ Hex Hd.	4
5	00-024255	Retainer – Planetary Bearing	1
6	SC-047-70	Set Screw 10-32 x $\frac{3}{8}$ Hex Hdls., Cup Pt.	2
7	SC-120-29	Mach. Screw $\frac{1}{4}$ -20 x 1 Phil. Oval Hd.	1
8	00-292642	Support – Top Cover Front	1
9	SC-038-05	Cap Screw $\frac{1}{4}$ -20 x 1 Slotted Fil. Hd.	4
10	WL-003-37	Lockwasher $\frac{1}{4}$ Medium	4
11	00-024256	Retainer – Upper Worm Shaft Bearing	1
12	00-024254	Sleeve – Worm Gear Adjusting	1
13	SC-062-48	Cap Screw $\frac{3}{8}$ -16 x $1\frac{1}{8}$ Hex Hd.	10
14	WL-004-06	Lockwasher $\frac{3}{8}$ Light	10
15	00-024253-00002	Oil Delivery Tube & Plate Assy.	1
16	SC-060-03	Mach. Screw 10-24 x $\frac{3}{4}$ Slotted Rd. Hd.	2
17	NS-032-01	Stop Nut 10-24 Flexloc	2
18	00-292409	Shield	1
19	SC-009-69	Mach. Screw 6-32 x $\frac{1}{2}$ Slotted Rd. Hd.	2
20	WL-003-09	Lockwasher #6 Medium	2
21	NS-009-07	Mach. Nut 6-32 Hex	2
22	SC-120-30	Mach. Screw $\frac{1}{4}$ -20 x 2 Phil. Oval Hd.	1
23	00-479523	Strap – Top Anchoring	1
24	NS-013-01	Nut $\frac{1}{4}$ -20 Hex	2
25	WL-003-37	Lockwasher $\frac{1}{4}$ Medium	2
26	SC-036-04	Mach Screw $\frac{1}{4}$ -20 x $\frac{3}{4}$ Slotted Hex Hd.	2
27	00-011800-00221	Dowel	2
28	00-068288	Shim (0.0179 In. Thk.)	AR
29	WL-004-11	Lockwasher $\frac{1}{2}$ Medium	4
30	SC-062-66	Cap Screw $\frac{1}{2}$ -13 x $1\frac{3}{4}$ Hex Hd.	2
31	SC-062-67	Cap Screw $\frac{1}{2}$ -13 x $2\frac{1}{4}$ Hex Hd.	2
32	00-120561-00002	Case – Transmission	1
33	WL-004-11	Lockwasher $\frac{1}{2}$ Medium	2
34	SC-040-36	Cap Screw $\frac{1}{2}$ -13 x $1\frac{3}{4}$ Soc. Fil. Hd.	2
35	00-022793	Gauge – Oil Level	1
36	00-290488	Gasket – Oil Gauge	1
37	WS-021-21	Washer	1
38	SC-041-42	Cap Screw $\frac{1}{2}$ -20 x 1 Hex Hd. (SST)	1
39	00-024665	Gasket – Transmission Case Cover Plate	1
40	SC-113-96	Mach. Screw 8-32 x $\frac{1}{2}$ Slotted Hex Washer Hd.	4
41	NS-031-08	Stop Nut Special 8-32 (SST)	1
42	00-437448-00002	Housing – Reed Switch	1
43	SC-116-66	Mach. Screw 8-32 x 2 Slotted Rd. Hd. (SST)	1
*44	-	Spring – Reed Switch	1
45	SC-018-50	Mach. Screw 6-32 x $\frac{1}{4}$ Slotted Pan Hd.	2
46	00-087711-304-1	Switch – Reed	1
47	SC-113-96	Mach. Screw 8-32 x $\frac{1}{2}$ Slotted Hex Washer Hd.	4
48	00-024665	Gasket – Transmission Case Cover Plate	1
49	SC-047-73	Set Screw 8-32 x $\frac{3}{16}$	1
50	00-874988-00001	Housing – Reed Switch	1
51	00-874959-00001	Tube – Reed Switch	1
52	00-087711-347-1	Switch – Reed	1
*	-	Reed Switch & Housing (Incls. Items 41 thru 46) (Previous Construction)	1
	00-874986-00001	Reed Switch & Housing (Incls. Items 49 thru 52) (Current Construction)	1

* For Service Use Items 49 thru 52.



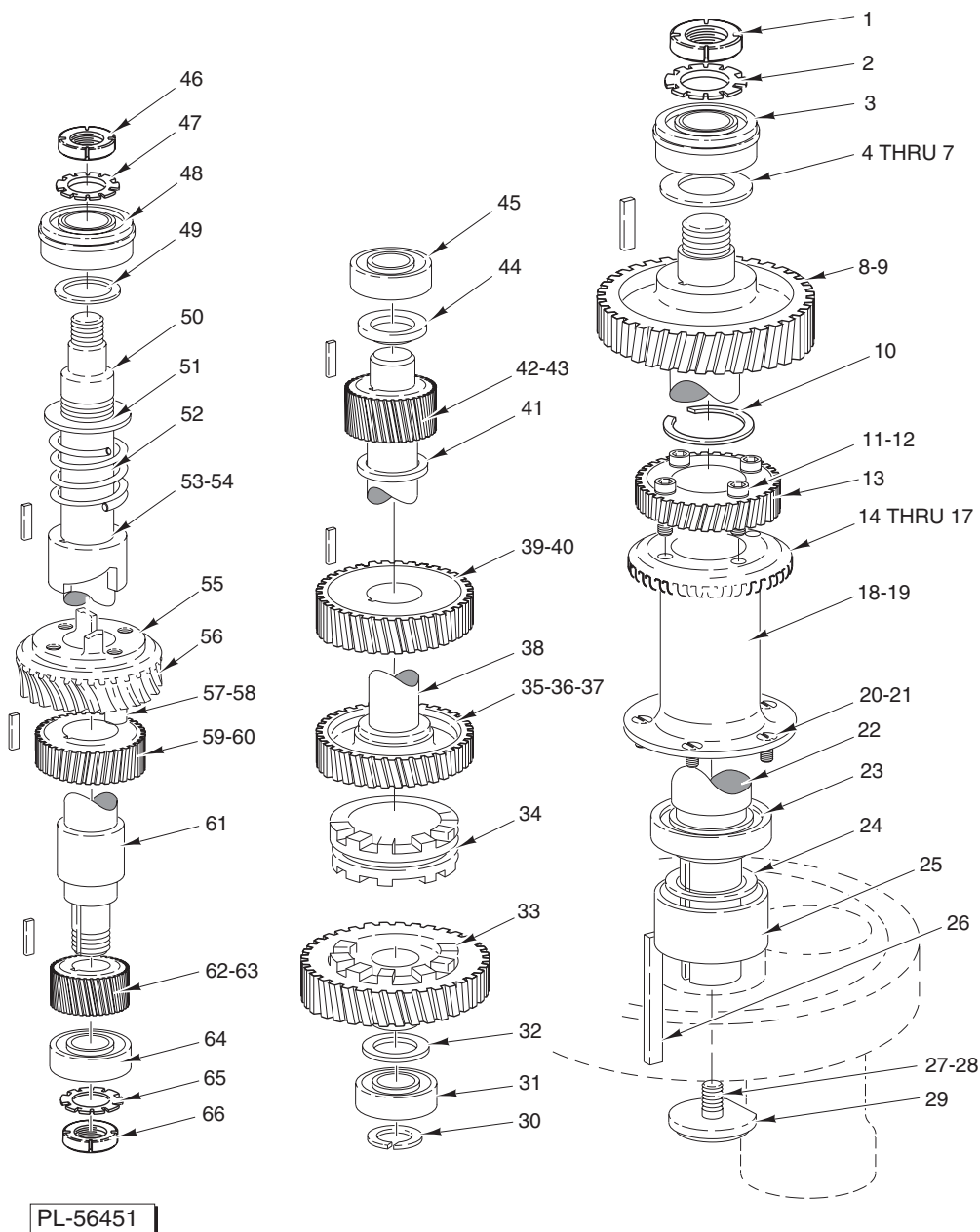
PL-57436

BOWL SUPPORT AND LIFT UNIT

ILLUS.	PART NO.	NAME OF PART	AMT.
PL-57436			
1	NS-034-04	Lock Nut N.D.#N-03	1
2	WS-010-17	Washer	2
3	NS-048-24	Stop Nut $\frac{3}{8}$ -16 ESNA	2
4	SC-124-92	Cap Screw $\frac{3}{8}$ -16 x 3 $\frac{1}{2}$ Hex Hd.	1
5	00-437430	Actuator – Bowl	1
6	NS-017-14	Jam Nut $\frac{3}{8}$ -16 Hex	1
7	00-024201	Retainer – Bowl Lift Nut	1

BOWL SUPPORT AND LIFT UNIT

ILLUS.	PART NO.	NAME OF PART	AMT.
PL-57436			
8	00-124685-00002	Support – Bowl	1
9	SC-040-10	Cap Screw 1/4-20 x 3/4 Soc. Hex Hd.	2
10	00-024296	Retainer – Bowl	1
11	00-065922-00019	Bowl Clamp (LH/RH)	2
12	00-120349	Stud – Bowl Locating	2
13	WL-004-11	Lockwasher #1	2
14	NS-017-27	Jam Nut 1/2-13 Hex	2
15	NS-046-18	Lock Nut 5/8-11 Hex Nylok	2
16	00-064636	Washer – Bowl Clamp	2
17	SC-037-74	Cap Screw 3/8-16 x 1 1/2 Hex Hd.	1
18	00-024198	Nut – Bowl Lift Screw	1
19	SC-012-37	Mach. Screw 1/4-20 x 3/4 Slotted Fil. Hd.	1
20	WL-004-40	Lockwasher #10 Helical	1
21	00-290052-00001	Screw – Bowl Lift	1
22	WL-004-06	Lockwasher 3/8 Light	1
23	SC-118-11	Cap Screw 3/8-16 x 7/8 Hex Hd.	1
24	BB-005-30	Ball Bearing NSK #6203	1
25	WS-010-17	Washer	1
26	00-012430-00043	Key 3/16 Sq. x 7/16 Lg.	1
27	00-024193	Gear – Bowl Lift (31T)	1
28	WS-010-17	Washer	1
29	WL-012-04	Lockwasher N.D.#W-03	1
30	RR-005-02	Retaining Ring (Spirolox)	1
31	00-024194	Shaft – Miter Gear	1
32	00-024614-00003	Washer – Miter Gear Spacer (0.086 In. Thk.)	AR
33	00-024614-00004	Washer – Miter Gear Spacer (0.081 In. Thk.)	AR
34	00-024614-00005	Washer – Miter Gear Spacer (0.076 In. Thk.)	AR
35	00-024614-00006	Washer – Miter Gear Spacer (0.071 In. Thk.)	AR
36	NS-032-29	Stop Nut 1/2-20 Flexloc	1
37	RR-005-02	Retaining Ring (Spirolox)	1
38	00-024195-00002	Gear – Bowl Lift Miter (23T) (Order With Item 39)	1
39	00-024192	Gear – Bowl Lift Screw (41T)	1
40	KW-003-03	Key – #404 Woodruff	1
41	00-024196-00002	Pinion – Bowl Lift Miter (23T) (Order With Item 36)	1
42	00-012430-00041	Key 3/16 Sq. x 1 1/16 Lg.	1
43	RP-002-06	Roll Pin 1/4 Dia. x 1 Lg.	2
44	00-089684	Handwheel Bracket & Bearing Assy.	1
45	00-024191	Shaft – Hand Wheel	1
46	PG-007-19	Grooved Pin – 1/4 x 2 3/4, Type E	1
47	00-024609-00001	Ring – Handwheel Brkt. Clamping	1
48	WL-003-48	Lockwasher 5/16 High Collar	4
49	SC-011-95	Mach. Screw 5/16-18 x 1 Slotted Fil. Hd.	4
50	00-024765	Handle – Bowl Lift Handwheel	1
51	00-435235	Handwheel & Handle Assy. (Incls. Item 48)	1
52	00-120100	Nut – Vibration Mount	3
53	SC-037-87	Cap Screw 1/4-20 x 1 Hex Hd.	3
54	NS-048-24	Stop Nut 3/8-16 ESNA	1
55	00-438575	Spring – Torsion	1
56	00-438516	Spacer – Lever	1
57	00-438413-00002	Lever – Bowl Lock	1
58	SC-086-24	Shoulder Screw 1/2 Dia. x 1 1/2 Lg. Hex Soc. Hd.	1
59	PC-006-32	Cotter Pin	1
60	00-438494	Spring – Extension	1
61	00-875737-00002	Solenoid (230 V. Coil)	1
62	SC-018-20	Mach. Screw 10-24 x 1/2 Slotted Pan Hd.	4
63	NS-048-20	Stop Nut 10-24 Flexloc	4
64	00-078752-00011	Clamp	1
65	00-438414	Plate – Bowl Lock	1



TRANSMISSION UNIT (2 SPEED) (*PREVIOUS CONSTRUCTION)

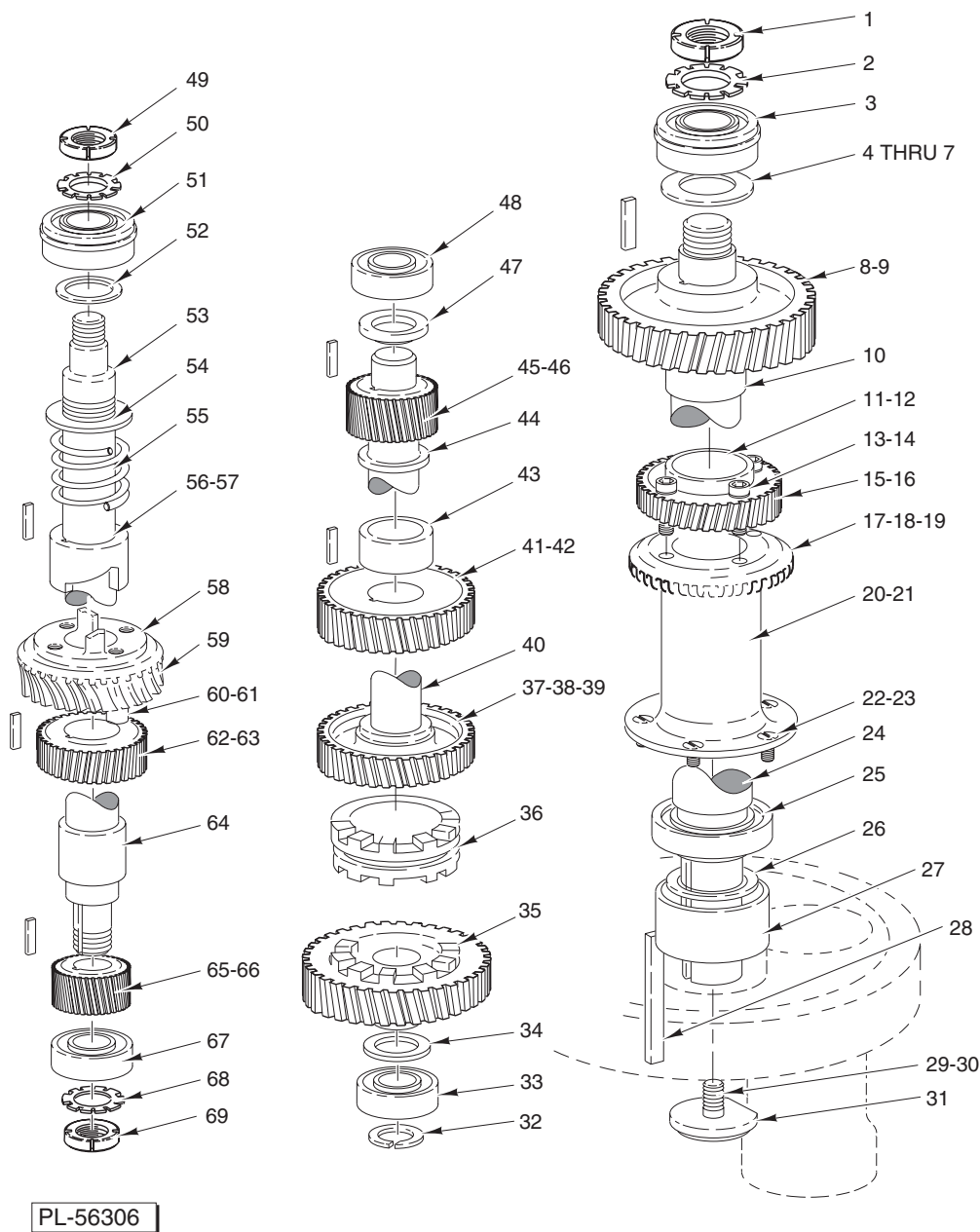
ILLUS.	PART NO.	NAME OF PART	AMT.
PL-56451			
1	NS-034-07	Lock Nut N.D.#N-06	1
2	WL-012-07	Lockwasher N.D. #W-06	1
3	BB-009-48	Ball Bearing – MRC #5206SBK-FFG	1
4	00-479808	Shim – Planetary Shaft	AR
5	WS-030-91	Washer (0.003 In. Thk.)	AR
6	WS-030-92	Washer (0.005 In. Thk.)	AR
7	WS-030-93	Washer (0.010 In. Thk.)	AR

*See TSB 651C and TSB 998.

TRANSMISSION UNIT (2 SPEED) (PREVIOUS CONSTRUCTION)

ILLUS.	PART NO.	NAME OF PART	AMT.
PL-56451			
8	00-109070-00021	Key	1
9	00-292193-00002	Gear – Upper Planetary Shaft (52T)	1
10	RR-009-16	Retaining Ring	1
11	SC-040-15	Cap Screw $\frac{5}{16}$ -18 x $1\frac{1}{4}$ Soc. Fil. Hd.	4
12	WL-003-48	Lockwasher $\frac{5}{16}$ High Collar	4
13	00-292192	Gear – Lower Planetary Shaft (33T)	1
14	00-437327-00002	Gear – Spiral Bevel (41T) (Order With Item 17)	1
15	00-292183	Seal – Quad X	1
16	00-274780	Spacer – Planetary Shaft	2
17	00-061914-00002	Pinion – Bevel (16T) (Order With Item 14)	1
18	00-121478-00001	Chimney	1
19	00-067500-00102	O-Ring	1
20	SC-013-79	Mach. Screw $\frac{1}{4}$ -20 x $1\frac{1}{2}$ Slotted Flat Hd.	5
21	WL-009-08	Lockwasher $\frac{1}{4}$ Ctsk. External	5
**22	-	Shaft – Planetary	1
23	BB-015-26	Ball Bearing – Fafnir #P9109PP	1
24	00-024543	Washer – Planetary Spacer	1
25	00-060486	Shield – Planetary Oil	1
26	00-012430-00195	Key	1
27	SC-041-66	Cap Screw $\frac{3}{8}$ -24 x $1\frac{1}{4}$ Hex Hd. (SST)	1
28	WL-006-27	Lockwasher $\frac{3}{8}$ Light (SST)	1
29	00-024266-00001	Washer – Planetary	1
30	RR-005-04	Retaining Ring (Spirolox)	1
31	BB-018-33	Ball Bearing – Fafnir #205KFA	1
32	00-024210	Spacer – Clutch Shaft (See TSB 1137)	1
33	00-024539	Lower Clutch & Lower Gear Assy. (49T)	1
34	00-024213	Clutch – Shifting	1
35	00-024538	Lower Clutch & Upper Gear Assy. (41T)	1
36	00-060767	Washer – Clutch Shaft	1
37	RR-004-13	Retaining Ring (Truarc)	1
38	00-438136	Clutch Shaft Service Assy.	1
39	00-012430-00058	Key	1
40	00-292187	Lower Gear Assy. (35T)	1
41	RR-011-55	Retaining Ring	1
42	00-292188	Upper Gear Assy. (20T)	1
43	00-109070-00002	Key	1
44	00-024210	Spacer – Clutch Shaft	1
45	BB-009-04	Ball Bearing NSK #5205TNG	1
46	NS-034-05	Lock Nut N.D. #N-04	1
47	WL-012-05	Lockwasher N.D. #W-04	1
48	BB-009-37	Ball Bearing SKF #5204-ZNBR	1
49	RR-005-10	Retaining Ring (Spirolox)	1
50	00-024204	Shaft – Worm Gear	1
51	00-024238	Washer – Shock Absorber	2
52	00-009733	Spring – Worm Shaft	1
53	00-024546	Key – Compressor to Shaft	1
54	00-061498	Compressor – Shock Absorber	1
55	00-292993	Flange – Shock Absorber Drive	1
56	00-292181	Worm Gear (28T) (ML-104386)	1
57	SC-040-08	Cap Screw $\frac{1}{4}$ -20 x 1 Soc. Fil. Hd.	4
58	WL-003-35	Lockwasher $\frac{1}{4}$	4
59	00-024207	Gear – Upper Worm Shaft (25T)	1
60	00-012430-00051	Key	1
61	00-024206	Spacer – Worm Gear Shaft	1
62	00-012430-00051	Key	1
63	00-121382	Gear – Lower Worm Shaft (17T)	1
64	BB-007-14	Ball Bearing – MRC #204S	1
65	WL-012-05	Lockwasher N.D. #W-04	1
66	NS-034-05	Lock Nut N.D. #N-04	1

** Order 00-437501, 00-438097, 00-437499, 00-437500, 00-012430-00194, & OR-001-04.

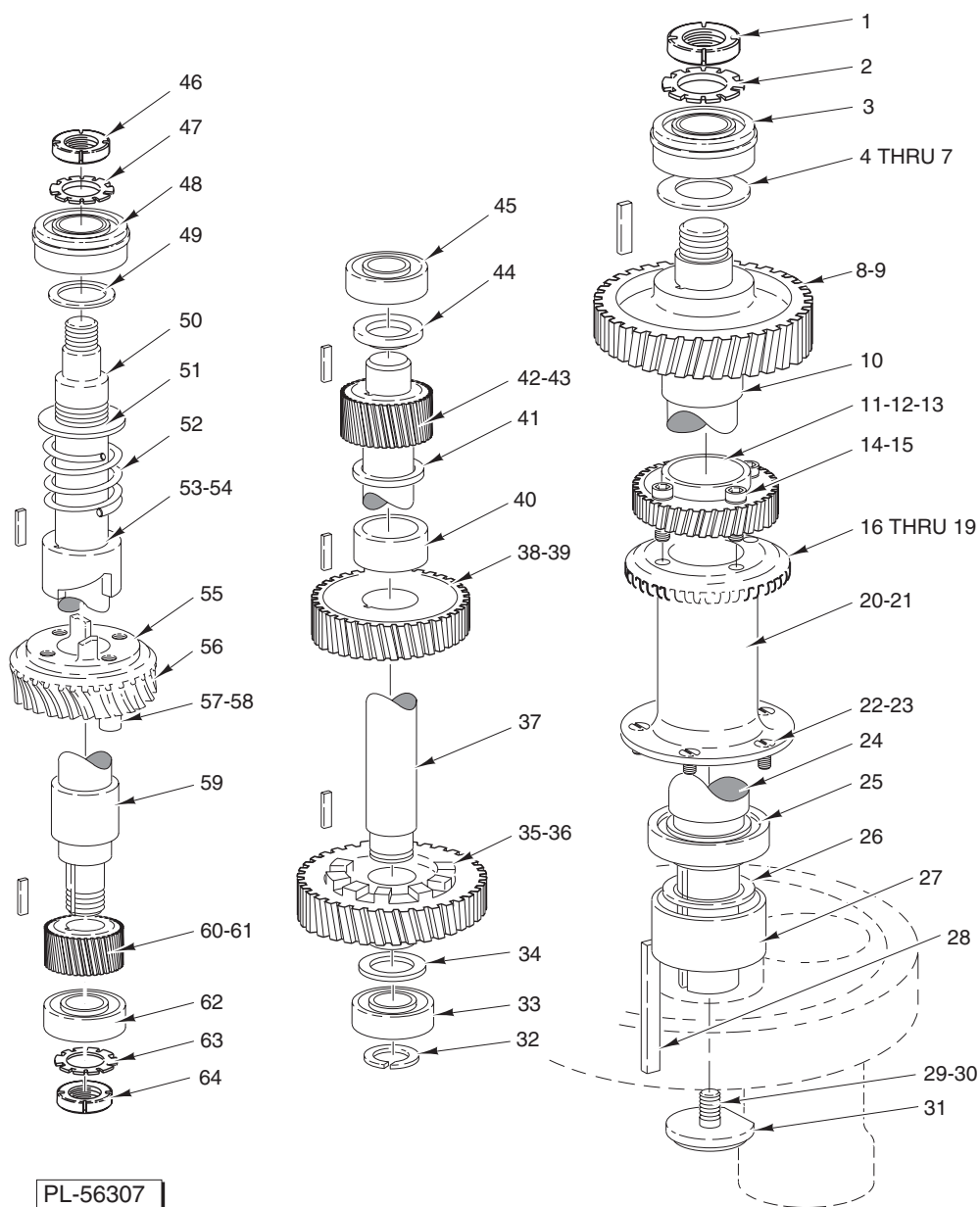


TRANSMISSION UNIT (2 SPEED) (CURRENT CONSTRUCTION)

ILLUS.	PART NO.	NAME OF PART	AMT.
PL-56306			
1	NS-034-07	Lock Nut N.D.#N-06	1
2	WL-012-07	Lockwasher N.D. #W-06	1
3	BB-009-48	Ball Bearing – MRC #5206SBK-FFG	1
4	00-479808	Shim – Planetary Shaft	AR
5	WS-030-91	Washer (0.003 In. Thk.)	AR
6	WS-030-92	Washer (0.005 In. Thk.)	AR
7	WS-030-93	Washer (0.010 In. Thk.)	AR

TRANSMISSION UNIT (2 SPEED) (CURRENT CONSTRUCTION)

ILLUS. PL-56306	PART NO.	NAME OF PART	AMT.
8	00-109070-00021	Key	1
9	00-438096	Gear – Upper Planetary Shaft (52T)	1
10	00-437501	Spacer – Gear	1
11	00-274780	Spacer – Planetary Shaft	1
12	OR-001-04	Quad O-Ring	1
13	SC-040-15	Cap Screw $\frac{5}{16}$ -18 x 1 Soc. Fil. Hd.	4
14	WL-003-48	Lockwasher $\frac{5}{16}$ High Collar	4
15	00-437500	Sleeve Bearing	1
16	00-438097	Gear – Lower Planetary Shaft (33T)	1
17	00-437327-00002	Gear – Spiral Bevel (41T) (Order With Item 18)	1
18	00-061914-00002	Pinion – Bevel (16T) (Shown on PL-56309, Item 1) (Order With Item 17)	1
19	00-274780	Spacer – Planetary Shaft	1
20	00-121478-00001	Chimney	1
21	00-067500-00102	O-Ring	1
22	SC-013-79	Mach. Screw $\frac{1}{4}$ -20 x $\frac{1}{2}$ Slotted Flat Hd.	5
23	WL-009-08	Lockwasher $\frac{1}{4}$ Ctsk. External	5
24	00-437499	Shaft – Planetary	1
25	BB-015-26	Ball Bearing – Fafnir #P9109PP	1
26	00-024543	Washer – Planetary Spacer	1
27	00-060486	Shield – Planetary Oil	1
28	00-012430-00195	Key	1
29	SC-041-66	Cap Screw $\frac{3}{8}$ -24 x 1 $\frac{1}{4}$ Hex Hd. (SST)	1
30	WL-006-27	Lockwasher $\frac{3}{8}$ Light (SST)	1
31	00-024266-00001	Washer – Planetary	1
32	RR-005-04	Retaining Ring (Spirolox)	1
33	BB-018-33	Ball Bearing – Fafnir #205KFA	1
34	00-024210	Spacer – Clutch Shaft (See TSB 1137)	1
35	00-024539	Lower Clutch & Lower Gear Assy. (49T)	1
36	00-024213	Clutch – Shifting	1
37	RR-004-13	Retaining Ring (Truarc)	1
38	00-060767	Washer – Clutch Shaft	1
39	00-024538	Lower Clutch & Upper Gear Assy. (41T)	1
40	00-875121	Shaft – Clutch (Used on All P660 Machines Built After 8/16/01)	1
41	00-012430-00058	Key	1
42	00-292187	Lower Gear Assy. (35T)	1
43	00-437846	Spacer	1
44	00-875179	Spacer	1
45	00-438107	Upper Gear Assy. (20T)	1
46	00-109070-00002	Key	1
47	00-024210	Spacer – Clutch Shaft	1
48	BB-009-04	Ball Bearing NSK #5205TNG	1
49	NS-034-05	Lock Nut N.D. #N-04	1
50	WL-012-05	Lockwasher N.D. #W-04	1
51	BB-009-37	Ball Bearing SKF #5204-ZNBR	1
52	RR-005-10	Retaining Ring (Spirolox)	1
53	00-024204	Shaft – Worm Gear	1
54	00-024238	Washer – Shock Absorber	2
55	00-009733	Spring – Worm Shaft	1
56	00-024546	Key – Compressor to Shaft	1
57	00-061498	Compressor – Shock Absorber	1
58	00-292993	Flange – Shock Absorber Drive	1
59	00-292181	Worm Gear (28T) (ML-104386)	1
60	SC-040-08	Cap Screw $\frac{1}{4}$ -20 x 1 Soc. Fil. Hd.	4
61	WL-003-35	Lockwasher $\frac{1}{4}$	4
62	00-024207	Gear – Upper Worm Shaft (25T)	1
63	00-012430-00051	Key	1
64	00-024206	Spacer – Worm Gear Shaft	1
65	00-012430-00051	Key	1
66	00-121382	Gear – Lower Worm Shaft (17T)	1
67	BB-007-14	Ball Bearing – MRC #204S	1
68	WL-012-05	Lockwasher N.D. #W-04	1
69	NS-034-05	Lock Nut N.D. #N-04	1

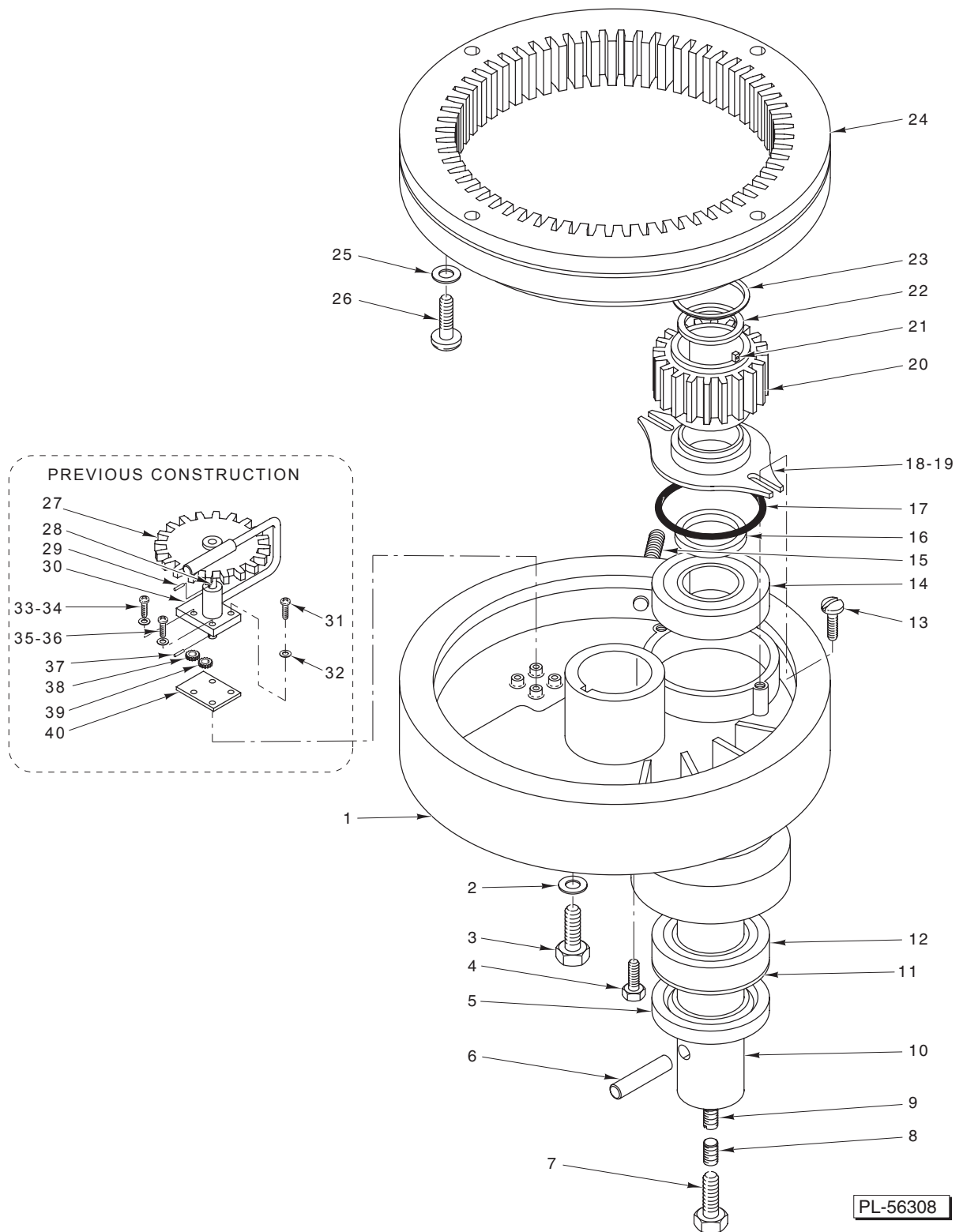


TRANSMISSION UNIT (1 SPEED) (SBA)

ILLUS.	PART NO.	NAME OF PART	AMT.
PL-56307			
1	NS-034-07	Lock Nut N.D.#N-06	1
2	WL-012-07	Lockwasher N.D. #W-06	1
3	BB-009-48	Ball Bearing – MRC #5206SBK-FFG	1
4	00-479808	Shim – Planetary Shaft	AR
5	WS-030-91	Washer (0.003 In. Thk.)	AR
6	WS-030-92	Washer (0.005 In. Thk.)	AR
7	WS-030-93	Washer (0.010 In. Thk.)	AR

TRANSMISSION UNIT (1 SPEED) (SBA)

ILLUS.	PART NO.	NAME OF PART	AMT.
PL-56307			
8	00-109070-00021	Key	1
9	00-437492	Gear – Upper Planetary Shaft (55T)	1
10	00-437501	Spacer – Gear	1
11	00-274780	Spacer – Planetary Shaft	1
12	00-437493	Gear – Lower Planetary Shaft (33T) (Incls. Item 13)	1
13	00-437500	Sleeve – Bearing	1
14	SC-040-15	Cap Screw $\frac{5}{16}$ -18 x 1 $\frac{1}{4}$ Soc. Fil. Hd.	4
15	WL-003-48	Lockwasher $\frac{5}{16}$ High Collar	4
16	00-437327-00002	Gear – Spiral Bevel (41T) (Order With Item 17)	1
17	00-061914-00002	Pinion – Bevel (16T) (Order With Item 16) (Shown on PL-56309, Item 1)	1
18	00-274780	Spacer – Planetary Shaft	1
19	OR-001-04	Quad O-Ring	1
20	00-121478-00001	Chimney	1
21	00-067500-00102	O-Ring	1
22	SC-013-79	Mach. Screw $\frac{1}{4}$ -20 x $\frac{1}{2}$ Slotted Flat Hd.	5
23	WL-009-08	Lockwasher $\frac{1}{4}$ Ctsk. External	5
24	00-437499	Shaft – Planetary	1
25	BB-015-26	Ball Bearing – Fafnir #P9109PP	1
26	00-024543	Washer – Planetary Spacer	1
27	00-060486	Shield – Planetary Oil	1
28	00-012430-00194	Key	1
29	SC-041-66	Cap Screw $\frac{3}{8}$ -24 x 1 $\frac{1}{4}$ Hex Hd. (SST)	1
30	WL-006-27	Lockwasher $\frac{3}{8}$ Light (SST)	1
31	00-024266-00001	Washer – Planetary	1
32	RR-005-04	Retaining Ring (Spirolox)	1
33	BB-018-33	Ball Bearing – Fafnir #205KFA	1
34	00-024210	Spacer – Clutch Shaft	1
35	00-437509	Gear – Lower Clutch Shaft	1
36	00-012430-00058	Key	1
37	00-437498	Shaft – Clutch	1
38	00-437494	Gear – Drive Attach	1
39	00-012430-00058	Key	1
40	00-437846	Spacer – Clutch Gear	1
41	00-875179	Spacer – Clutch Shaft	1
42	00-437491	Pinion – One Speed	1
43	00-109070-00002	Key	1
44	00-024210	Spacer – Clutch Shaft	1
45	BB-009-04	Ball Bearing NSK #5205TNG	1
46	NS-034-05	Lock Nut N.D. #N-04	1
47	WL-012-05	Lockwasher N.D. #W-04	1
48	BB-009-37	Ball Bearing SKF #5204-ZNBR	1
49	RR-005-10	Retaining Ring (Spirolox)	1
50	00-024204	Shaft – Worm Gear	1
51	00-024238	Washer – Shock Absorber	1
52	00-009733	Spring – Worm Shaft	1
53	00-024546	Key – Compressor to Shaft	1
54	00-061498	Compressor – Shock Absorber	1
55	00-292993	Flange – Shock Absorber Drive	1
56	00-437524	Worm Gear (30T)	1
57	SC-040-08	Cap Screw $\frac{1}{4}$ -20 x 1 Soc. Fil. Hd.	4
58	WL-003-35	Lockwasher $\frac{1}{4}$ Helical	4
59	00-437510	Spacer – Worm Gear Shaft	1
60	00-012430-00051	Key	1
61	00-437507	Gear – Worm Shaft (One Speed)	1
62	BB-007-14	Ball Bearing – MRC #204S	1
63	WL-012-05	Lockwasher N.D. #W-04	1
64	NS-034-05	Lock Nut N.D. #N-04	1



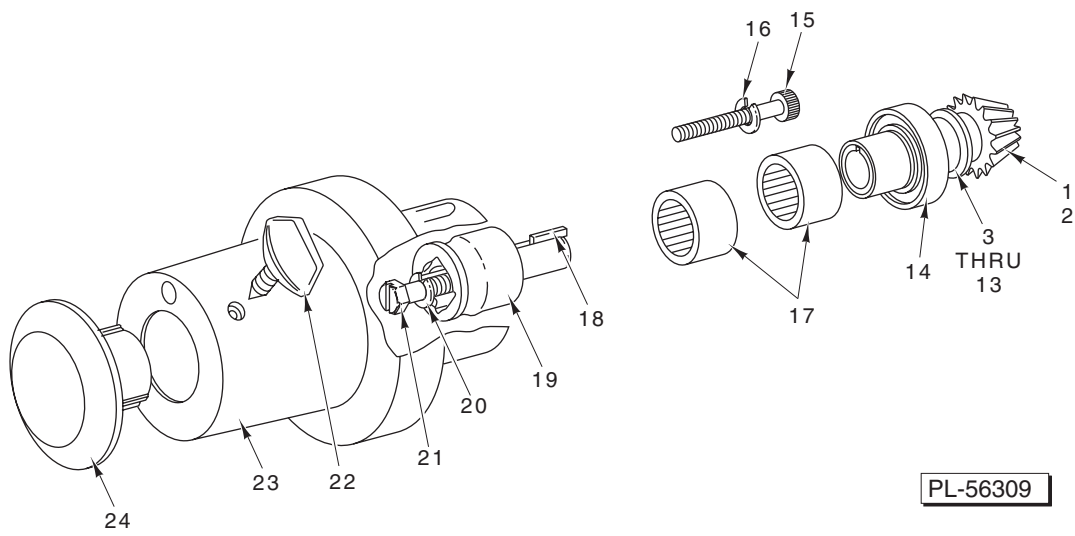
PL-56308

PLANETARY UNIT

PLANETARY UNIT

ILLUS.	PART NO.	NAME OF PART	AMT.
PL-56308			
1	00-292197	Planetary	1
2	WS-021-21	Washer	1
3	SC-041-42	Cap Screw $\frac{1}{2}$ -20 x 1 Hex Hd. (SST)	1
4	SC-041-26	Cap Screw $\frac{3}{8}$ -16 x $\frac{1}{2}$ Hex Hd. (SST)	2
5	00-292288	Seal – Planetary	1
6	00-111156	Pin – Agitator Shaft	1
7	00-064723	Screw – Agitator Shaft	1
8	SC-047-41	Set Screw $\frac{3}{8}$ -16 x $\frac{3}{8}$ Hex Hdls., Cup Pt.	1
9	00-007744	Set Screw – Hdls., Cone Pt.	1
10	00-064137-00002	Agitator Shaft Assy. (Incls. Items 6 thru 9)	1
11	00-292280	Spacer – Agitator Shaft	1
12	BB-007-01	Ball Bearing – #6208	1
13	SC-009-41	Mach. Screw $\frac{1}{4}$ -20 x $\frac{3}{8}$ Slotted Rd. Hd.	2
14	BB-006-36	Ball Bearing – MRC #306-SZZ	1
15	FP-028-38	Plug $\frac{3}{8}$ Hex Socket Pipe	1
16	00-060768	Shim – Internal Pinion	AR
17	00-067500-00021	O-Ring	1
18	00-270867	Washer – Special	1
19	00-270866	Oil Baffle – Planetary	1
20	00-024270	Pinion – Internal (18T)	1
21	00-012430-00154	Key	1
22	RR-005-08	Retaining Ring	1
23	00-060071	Cap – Oil Retaining	1
24	00-437692	Gear – Internal (59T)	1
25	WL-019-92	Lockwasher $\frac{3}{8}$ High Collar	4
26	SC-040-23	Cap Screw $\frac{3}{8}$ -16 x $1\frac{1}{4}$ Soc. Fil Hd.	4
*27	00-060467	Conveying Gear Assy. (18T)	1
*28	00-186273-00001	Shaft – Oil Pump (Service Kit) (Incls. Items 39 & 40)	1
*29	RP-002-08	Roll Pin $\frac{5}{64}$ Dia. x $1\frac{1}{16}$ Lg.	1
*30	00-123679	Housing & Tube Assy.	1
*31	SC-060-87	Mach. Screw 10-32 x $\frac{3}{4}$ Slotted Rd. Hd.	1
*32	WL-003-22	Lockwasher #10 Light	1
*33	SC-009-68	Mach. Screw 8-32 x $\frac{3}{4}$ Slotted Rd. Hd.	1
*34	WL-003-15	Lockwasher #8 Light	1
*35	SC-081-17	Mach. Screw 10-32 x 1 Slotted Rd. Hd.	2
*36	WL-003-22	Lockwasher #10 Light	2
*37	00-538772	Dowel $\frac{3}{32}$ Dia. x $1\frac{1}{32}$ Lg.	1
*38	00-290277	Gear – Oil Pump (15T) (Slotted)	1
*39	00-186270	Gear – Oil Pump (15T)	1
*40	00-060443	Plate – Oil Pump Bottom	1
*	00-290230	Planetary Oil Pump (Incls. Items 20, 21, 22, & 30 thru 40)	1

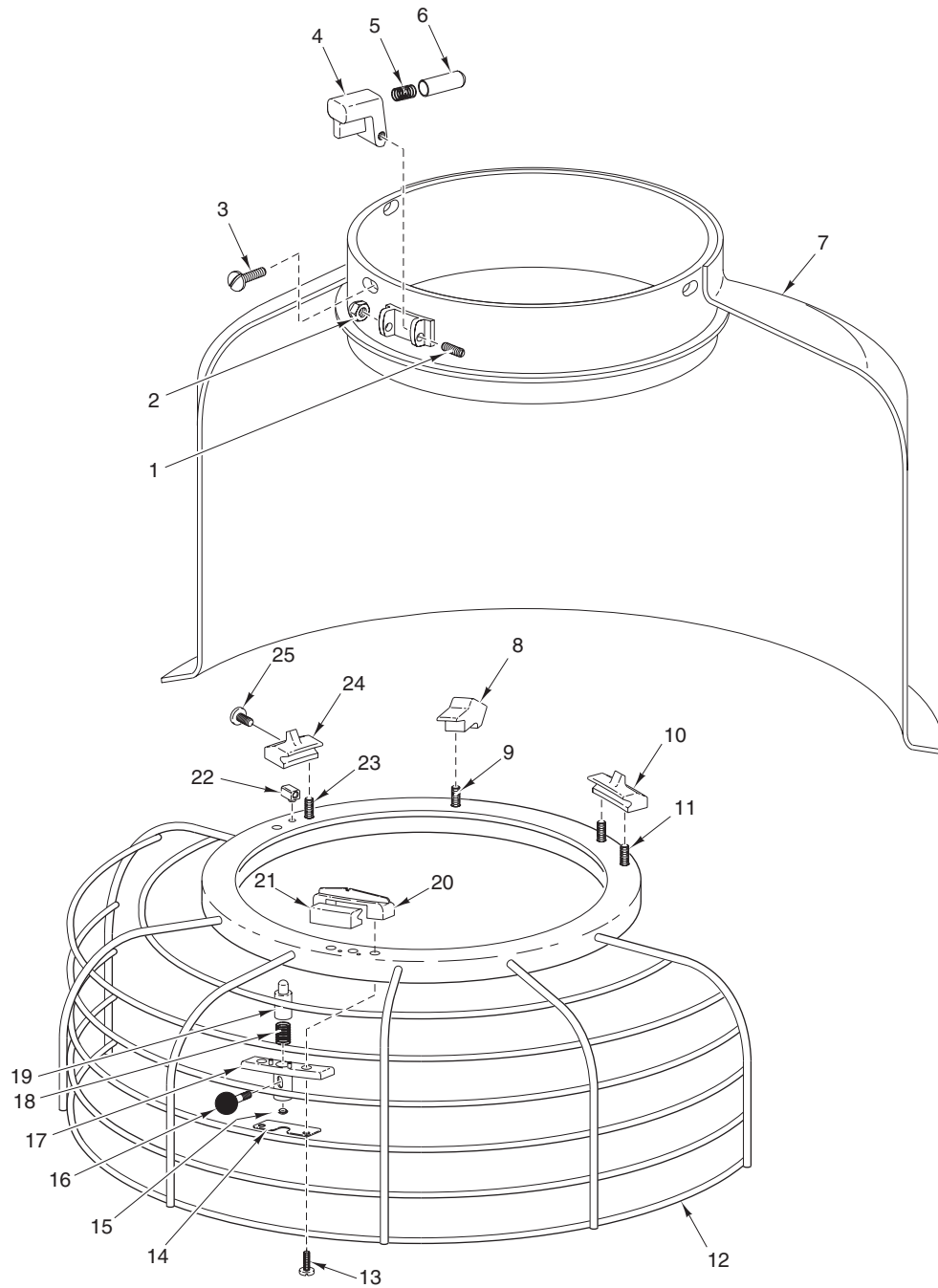
* Used on Serial Numbers Prior to 31-1276314.



#12 ATTACHMENT HUB UNIT

#12 ATTACHMENT HUB UNIT

ILLUS.	PART NO.	NAME OF PART	AMT.
PL-56309			
1	00-061914-00002	Pinion – Bevel (16T) (Order With Item 2)	1
2	00-437327-00002	Gear – Spiral Bevel (41T) (Order With Item 1) (Shown on PL-56306, Item 17 & PL-56307, Item 16)	1
3	00-061920-00001	Shim – Bevel Pinion (0.076 In. Thk.)	AR
4	00-061920-00002	Shim – Bevel Pinion (0.079 In. Thk.)	AR
5	00-061920-00003	Shim – Bevel Pinion (0.082 In. Thk.)	AR
6	00-061920-00004	Shim – Bevel Pinion (0.085 In. Thk.)	AR
7	00-061920-00005	Shim – Bevel Pinion (0.088 In. Thk.)	AR
8	00-061920-00006	Shim – Bevel Pinion (0.091 In. Thk.)	AR
9	00-061920-00007	Shim – Bevel Pinion (0.094 In. Thk.)	AR
10	00-061920-00008	Shim – Bevel Pinion (0.097 In. Thk.)	AR
11	00-061920-00009	Shim – Bevel Pinion (0.100 In. Thk.)	AR
12	00-061920-00010	Shim – Bevel Pinion (0.103 In. Thk.)	AR
13	00-061920-00011	Shim – Bevel Pinion (0.106 In. Thk.)	AR
14	BB-013-03	Ball Bearing – Nice #618	1
15	SC-040-50	Cap Screw $\frac{5}{16}$ ”-18 x 2 $\frac{1}{4}$ ” Soc. Fil. Hd.	4
16	WL-003-44	Lockwasher $\frac{5}{16}$ ” Medium	4
17	BN-002-06	Needle Bearing Torrington B-2212	2
18	00-012430-00042	Key	1
19	00-061506	Sleeve – Square Drive	1
20	WL-003-44	Lockwasher $\frac{5}{16}$ ” Medium	1
21	00-439271	Screw – Special (LH Thread)	1
22	00-108197-00001	Thumb Screw	1
23	00-061894-00001	Hub – Attachment	1
24	00-114824-00001	Plug – Attachment Hub	1



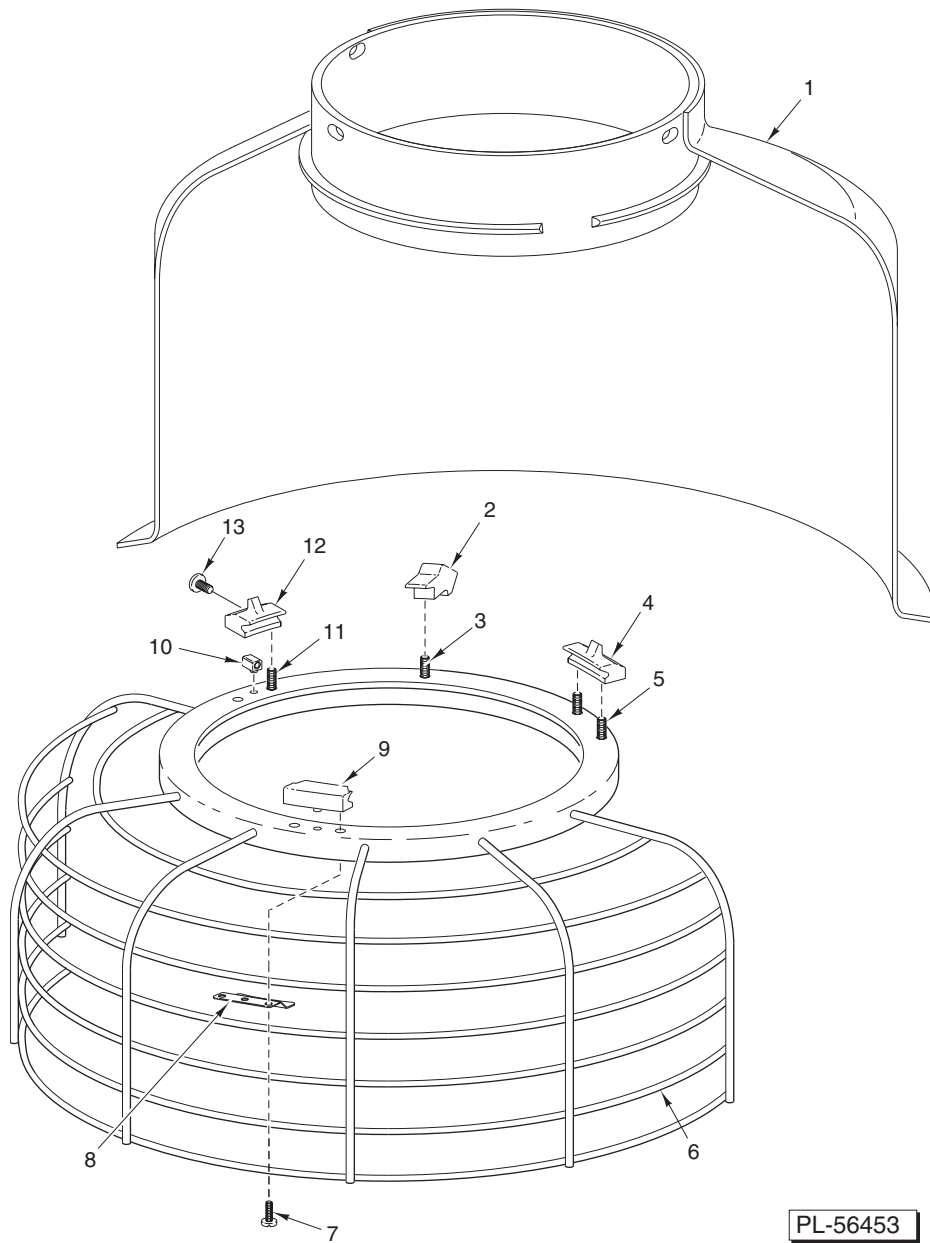
PL-56310

**BOWL GUARD UNIT
(PREVIOUS CONSTRUCTION)**

BOWL GUARD UNIT (PREVIOUS CONSTRUCTION*)

ILLUS. PL-56310	PART NO.	NAME OF PART	AMT.
1	00-478602	Shoulder Screw Slotted Hd.	1
2	NS-031-50	Nut – Stop Special 6-32 (SST)	1
3	SC-021-37	Mach. Screw $\frac{1}{4}$ -20 x $\frac{3}{8}$ Slotted Rd. Hd. (SST)	3
4	00-479010	Latch – Cage Detent	1
5	00-437446-00001	Spring – Cage Detent	1
6	00-437445	Plunger – Drip Cup	1
7	00-437450	Splash Guard Assy.	1
8	00-437442	Retainer – Magnet	1
9	SC-122-44	Mach. Screw Special 8-32 x $\frac{3}{8}$ Slotted Truss Hd. (SST)	1
10	00-437433-00002	Shoe – Fixed	1
11	SC-122-45	Mach. Screw Special $\frac{1}{4}$ -20 x $\frac{3}{8}$ Slotted Truss Hd. (SST)	2
12	00-438160	Wire Cage Assy.	1
13	SC-122-46	Mach. Screw Special $\frac{1}{4}$ -20 x $\frac{3}{4}$ Slotted Truss Hd. (SST)	2
14	00-437691	Stop – Cage	1
15	00-438053	Plug – Plunger Housing	1
16	00-437436	Pin – Plunger	1
17	00-437447	Housing & Pin Assy.	1
18	00-437446-00002	Spring – Cage On/Off	1
19	00-437432	Plunger	1
20	00-437437-00002	Saddle – Shoe	1
21	00-437433-00001	Shoe – Saddle	1
22	00-437720	Key – Shoe	1
23	SC-122-45	Mach. Screw Special $\frac{1}{4}$ -20 x $\frac{3}{8}$ Slotted Truss Hd. (SST)	2
24	00-437433-00003	Shoe – Adjustable	1
25	SC-123-07	Mach. Screw Special 8-32 x $\frac{1}{2}$ Slotted Truss Hd. (SST)	1

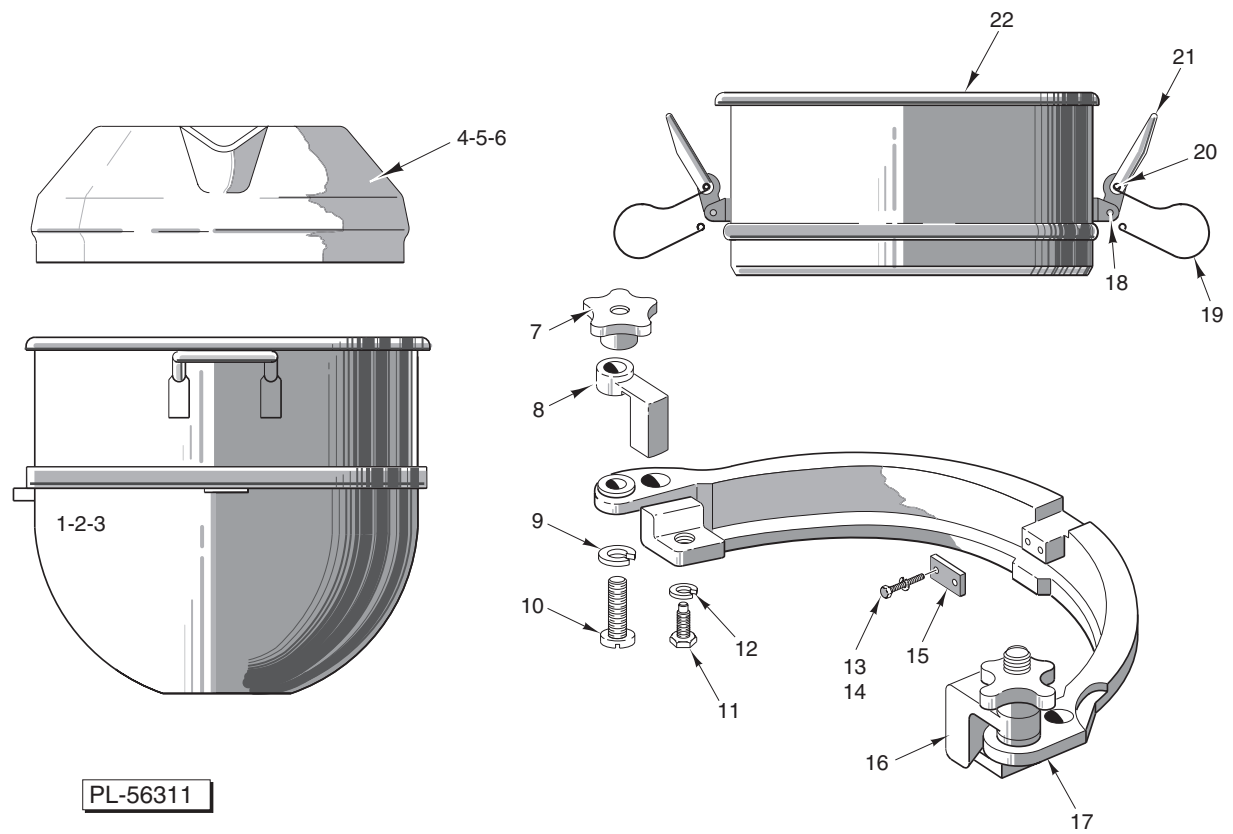
* Prior to Serial Number 31-1275496.



**BOWL GUARD UNIT
(CURRENT CONSTRUCTION)**

**BOWL GUARD UNIT
(CURRENT CONSTRUCTION)**

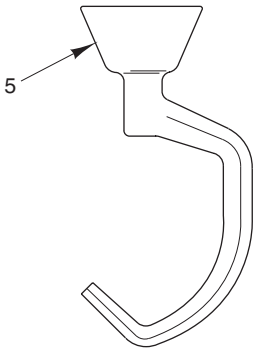
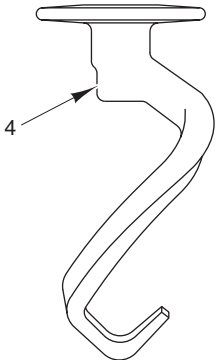
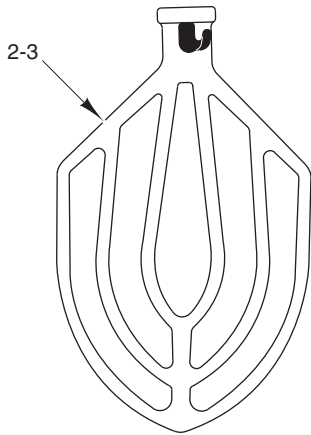
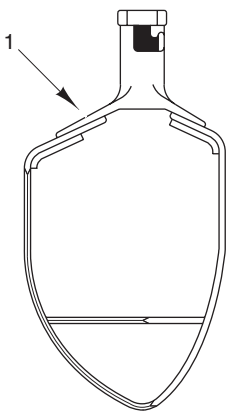
ILLUS.	PART NO.	NAME OF PART	AMT.
PL-56453			
1	00-874997	Splash Guard Assy.	1
2	00-437442	Retainer – Magnet	1
3	SC-122-44	Mach. Screw Special 8-32 x $\frac{3}{8}$ Slotted Truss Hd. (SST)	1
4	00-437433-00002	Shoe – Fixed	1
5	SC-122-45	Mach. Screw Special $\frac{1}{4}$ -20 x $\frac{3}{8}$ Slotted Truss Hd. (SST)	2
6	00-874999-00001	Wire Cage Assy. (Incls. Items 2 thru 5 & 7 thru 13)	1
7	SC-122-45	Mach. Screw Special $\frac{1}{4}$ -20 x $\frac{3}{4}$ Slotted Truss Hd. (SST)	2
8	00-874995	Stop – Cage	1
9	00-874126	Shoe – Front	1
10	00-437720	Key – Shoe	1
11	SC-122-45	Mach. Screw Special $\frac{1}{4}$ -20 x $\frac{3}{8}$ Slotted Truss Hd. (SST)	2
12	00-437433-00003	Shoe – Adjustable	1
13	SC-123-07	Mach. Screw Special 8-32 x $\frac{1}{2}$ Slotted Truss Hd. (SST)	1
	00-875535	Barrier Kit	1



BOWLS AND EQUIPMENT

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ILLUS. PL-56311	PART NO.	NAME OF PART	AMT.
1	00-275688	Bowl – 60 Qt. (SST) (Packaged)	1
2	00-275686	Bowl – 40 Qt. (SST) (Packaged)	1
3	00-295648	Bowl – 30 Qt. (SST) (Packaged)	1
4	00-438082	Splash Cover Assy. – 60 Qt. (Plastic) (Packaged)	1
5	00-438081	Splash Cover Assy. – 40 Qt. (SST) (Packaged)	1
6	00-438080	Splash Cover Assy. – 30 Qt. (SST) (Packaged)	1
7	00-008101-00001	Knob – Clamp Stud (Tinned)	2
8	00-024845-00001	Clamp – Adapter (60-40 Qt. & 60-30 Qt., LH)	1
9	WL-004-11	Lockwasher 1/2 Medium	2
10	00-022196	Bolt – Bowl Lock	2
11	00-024846	Stud – Bowl Locating	2
12	WL-004-17	Lockwasher 5/8 Light	2
13	SC-062-38	Cap Screw 1/4-20 x 5/8 Hex Hd.	2
14	WL-003-38	Lockwasher 1/4 Medium	2
15	00-024301	Retainer – Bowl	1
16	00-060222-00001	Clamp – Adapter (60-40 Qt. & 60-30 Qt., RH)	1
17	00-065790-00001	Adaptor Bowl (60-40 Qt. & 60-30 Qt.)	1
18	RP-002-35	Roll Pin 3/16 Dia. x 5/8 Lg. (SST)	2
19	00-437636	Spring – Bowl Clamp	2
20	RP-003-22	Roll Pin 3/16 Dia. x 1 1/8 Lg. (SST)	2
21	00-437586	Handle – Clamp	2
22	00-438104-00004	Extension 60 Qt. Bowl (SST) (Flange Top Bowl) (Incls. Items 18 thru 21) (Packaged)	1
	00-062087-00001	Adapter Assy. (60-40 Qt. & 60-30 Qt.) (Incls. Items 7 thru 17)	1
	00-118801	Scraper – Bowl	1
	00-102714	Brush	1
	00-438824	Ingredient Chute (Packaged)	1



PL-56312

AGITATORS

ILLUS. PL-56312	PART NO.			NAME OF PART	AMT.
	60 Qt.	40 Qt.	30 Qt.		
1	00-275865	00-275449	00-275972	"P" Pastry Knife (Packaged)	1
2	00-275885	00-275447	00-275809	"B" Flat Beater (Alum.) (Packaged)	1
3	00-275886	00-295033	00-295034	"B" Flat Beater (SST) (Packaged)	1
4	00-295174	---	---	"ED" Dough Arm – Spiral (Packaged)	1
5	00-295175	00-295176	00-275458	"E" Dough Arm (Packaged)	1